



M-EXTRA 'E' Moler insulating bricks

for back-up insulation - up to 1000°C (1832°F)



Maximum service temperature		
	°C	1000
	°F	1832
Bulk density, dry		
	kg/m ³	950
	lbs/cu.ft.	59
Cold crushing strength (EN 1094-5: 1995) @ room temperature	MPa	18
	lbs/sq.in.	2610
Modulus of rupture (EN 993-6: 1995)		
	MPa	4
	lbs/sq.in.	580
Total porosity (EN 1094-4: 1995)		
	%	60
Permeability to air (BS EN 993-4: 1995)		
	nPm	0.5
Creep in compression (EN 993-9: 1997) after fluoride gas exposure, 50h at 800°C (1472°F), load 0.1 MPa (14.5 lbs/sq.in.)		
	%	1.5
Specific heat		
	kJ/(kg×K)	0.8
	BTU/(lb×°F)	0.19
Coefficient of reversible thermal expansion (BS 1902: section 5.3: 1990) @ 20°C-750°C (68°F-1382°F)		
	K ⁻¹	3×10 ⁻⁶
	°F ⁻¹	2×10 ⁻⁶
Resistance to thermal shock (EN 993-11: 1998)		
	cycles	>30
Linear reheat shrinkage (EN 1094-6: 1999)		
	%	1
Pyrometric cone equivalent (ASTM C24-89 ORTON cones)		
	°C	1350
	°F	2462
Thermal conductivity (ASTM C-182 supplemented by ASTM C-201)		
mean temp. @ 200°C	W/(m×K)	0.219
mean temp. @ 400°C	W/(m×K)	0.238
mean temp. @ 600°C	W/(m×K)	0.254
mean temp. @ 392°F	BTU/(sq.ft.×h×°F/in.)	1.52
mean temp. @ 752°F	BTU/(sq.ft.×h×°F/in.)	1.65
mean temp. @ 1112°F	BTU/(sq.ft.×h×°F/in.)	1.76
Chemical analysis, typical	%	
Silica	SiO ₂	77
Titanium oxide	TiO ₂	0.7
Ferric oxide	Fe ₂ O ₃	7.0
Alumina	Al ₂ O ₃	9.0
Magnesium oxide	MgO	1.3
Calcium oxide	CaO	0.8
Sodium oxide	Na ₂ O	0.4
Potassium oxide	K ₂ O	1.6
Sulphur trioxide	SO ₃	1.0
Loss on ignition 1025°C (1877°F)	LOI	1
Colour		Red

Skamol A/S
Østergade 58-60
DK-7900 Nykøbing Mors
Denmark
Tel: 45 9772 1533
Fax: 45 9772 4975
insulation@skamol.dk

Sales offices

Skamol Europe GmbH
Düsseldorferstrasse 88
D-40667 Meerbusch
Germany
Tel: +49 (0) 2132-13694 0
Fax: +49 (0) 2132-13694 64

Skamol Americas, Inc.
10100 Park Cedar Drive
Suite 124
Charlotte, NC 28210
USA
Tel: +1 (704) 544-1015
Fax: +1 (704) 544-1239

www.skamol.com

Data are average results of tests conducted under standard procedures and are subject to variation. Data contained in this data sheet are supplied in good faith as a technical service and are subject to change without notice. Misprint and errors excepted.

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