



BF-BLOCK Moler insulating blocks

for back-up insulation - up to 900°C (1652°F)



Maximum service temperature		
	°C	900
	°F	1652
Bulk density, dry		
	kg/m ³	650
	lbs/cu.ft.	41
Cold crushing strength (EN 1094-5: 1995) @ room temperature	MPa	2.5
	lbs/sq.in.	363
Modulus of rupture (EN 993-6: 1995)	MPa	0
	lbs/sq.in.	0
Total porosity (EN 1094-4: 1995)	%	72
Permeability to air (BS EN 993-4: 1995)	nPm	8
Creep in compression (EN 993-9: 1997) after fluoride gas exposure, 50h at 800°C (1472°F), load 0.1 MPa (14.5 lbs/sq.in.)	%	1.5
Specific heat		
	kJ/(kg×K)	0.8
	BTU/(lb×°F)	0.19
Coefficient of reversible thermal expansion (BS 1902: section 5.3: 1990) @ 20°C-750°C (68°F-1382°F)	K ⁻¹	2×10 ⁻⁶
	°F ⁻¹	1.1×10 ⁻⁶
Resistance to thermal shock (EN 993-11: 1998)	cycles	>30
Linear reheat shrinkage (EN 1094-6: 1999)	%	1
Pyrometric cone equivalent (ASTM C24-89 ORTON cones)		
	°C	1350
	°F	2462
Thermal conductivity (ASTM C-182 supplemented by ASTM C-201)		
mean temp. @ 200°C	W/(m×K)	0.13
mean temp. @ 400°C	W/(m×K)	0.15
mean temp. @ 600°C	W/(m×K)	0.17
mean temp. @ 392°F	BTU/(sq.ft.×h×°F/in.)	0.9
mean temp. @ 752°F	BTU/(sq.ft.×h×°F/in.)	1.04
mean temp. @ 1112°F	BTU/(sq.ft.×h×°F/in.)	1.18
Chemical analysis, typical	%	
Silica	SiO ₂	77
Titanium oxide	TiO ₂	0.7
Ferric oxide	Fe ₂ O ₃	7
Alumina	Al ₂ O ₃	9
Magnesium oxide	MgO	1.3
Calcium oxide	CaO	0.8
Sodium oxide	Na ₂ O	0.4
Potassium oxide	K ₂ O	1.6
Sulphur trioxide	SO ₃	1
Loss on ignition 1025°C (1877°F)	LOI	1
Colour		Red

Skamol A/S
Østergade 58-60
DK-7900 Nykøbing Mors
Denmark
Tel: 45 9772 1533
Fax: 45 9772 4975
insulation@skamol.dk

Sales offices

Skamol Europe GmbH
Düsseldorferstrasse 88
D-40667 Meerbusch
Germany
Tel: +49 (0) 2132-13694 0
Fax: +49 (0) 2132-13694 64

Skamol Americas, Inc.
10100 Park Cedar Drive
Suite 124
Charlotte, NC 28210
USA
Tel: +1 (704) 544-1015
Fax: +1 (704) 544-1239

www.skamol.com

Data are average results of tests conducted under standard procedures and are subject to variation. Data contained in this data sheet are supplied in good faith as a technical service and are subject to change without notice. Misprint and errors excepted.

Skamol A/S is DS/EN ISO 9001 certified.